

WHAT IF YOUR CAR COULD GET FOUR OR FIVE TIMES THE GAS MILEAGE IT GETS NOW?

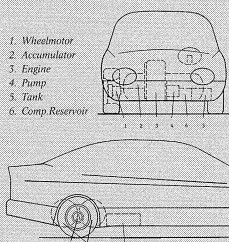
A typical medium size car today averages only about 23 miles per gallon of gas. But suppose it were able to average five times that amount.

If you drive just 12,000 miles annually, your savings on fuel would amount to at least \$530 every year with present fuel costs. If you're like most people, those savings would add up to more than \$2,200 during the time you own the car.

So isn't the chance to reap such long-term savings worth the price of a postage stamp?

INTRODUCING THE HYDROSTATIC POWER TRAIN WITH ENERGY STORAGE.

Starting in 1982, Valentin Technologies, Inc. began to develop



Fuel economy	EC Test cycle (city)	145 mpg
	Constant 55mph	108 mpg
	70 mph	80 mpg
	0-60 mph	3 sec.
Acceleration		
Engines	Conventional Car	3127 lbs.
Weight	New Concept Car	2550 lbs.
	EC Test cycle	2849 lbs.
Dimensions	L.W.H.	173 x 68 x 55 in.

a new powertrain with the potential to revolutionize driving as we know it.

Yet the vehicles it is being developed for will appear no different from those on the road today. No "space-age" materials or noticeable reduction in the size of the car are needed to achieve such incredibly high fuel efficiency.

Instead, we are developing a new, lighter powertrain to replace the inefficient engines and transmissions used in current automobiles. We call it the Hydrostatic Powertrain With Energy Storage. This fundamental change in powering automobiles can more than quadruple your cars gas mileage. And it can drastically reduce air pollution.

Both the federal government, and the State of Wisconsin were impressed enough to invest over \$200,000 in the development of the main powertrain components.

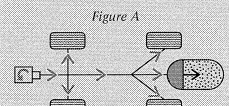
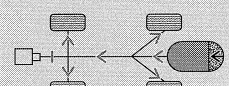
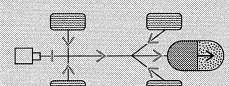


Figure A: The engine drives the car and charges the accumulator with pressurized fluid simultaneously - for just over 1 minute.



The energy from the accumulator drives the car - for 3 to 6 miles. The engine has been turned off by the powertrain computer.



During braking, all the braking energy will be restored into the accumulator.

But if it is to become a reality, we'll need more funding to complete the final stages of development of this

The low fuel consumption and high power of the wheelmotors (700hp) will result in outstanding driving performance.

reality is funding. We applied to the federal government's Advanced Technology Program

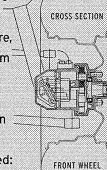
get a few to agree to see a demonstration of our new powertrain, and to help us test the prototypes when they become available.

To date, we've invested over \$500,000 of private funds into this project - excluding the cost for full-time labor and interest. The only way to complete it now is to get additional government funding.

How Much Is It Worth To You To Increase Your Car's Gas Mileage To 120 MPG?

(ATP) for a grant and were turned down. Their reasons? They stated that the system should have been described in "greater detail," and the business plan wasn't "comprehensive enough." But they were unable to be specific as to why. Timothy C. Moore, researcher from the Hypercar Center of the Rocky Mountain Institute in Colorado stated: "I have rarely seen

135 MPG (City)
90 MPG (Hwy)
-85% Pollution



THIS AD IS COSTING US PLENTY. BUT IGNORING IT COULD COST THIS COUNTRY \$45,000,000,000.

This ad is our last attempt to get funding for this powertrain. We believe so strongly in our concept and its importance to the country, that we are risking the only remaining savings we have to try to bring it to reality.

The hydrostatic powertrain has the potential to reduce U.S. oil imports by more than 80% - a savings of \$45 billion per year.

new approach to power automobiles. And your help. It's as easy as filling out and mailing the coupon below.

The average car with a 17-gallon tank will be able to travel 2,000 miles on a single tank of gas. And accelerations of 0 to 60 mph in 5 seconds will be possible, too.

such a thorough and detailed project plan and workmanship." We've approached some car manu-

HOW DOES IT WORK?

The biggest wasters of energy in today's cars are the brakes and an engine that has to run at various speeds and powers. Every time you apply your brakes you are discarding loads of potential energy. In fact, braking from 50mph to a stop uses as much energy as driving one mile at 35mph.

The hydrostatic powertrain stores this energy from braking and uses it again to power the car. The engine runs only at constant power and speed.

It consists of a small engine, an accumulator to store energy and a wheelmotor in each wheel. The engine with the hydraulic pump charges the accumulator with pressurized hydraulic fluid. This fluid drives the adjustable wheelmotors. During braking, the wheelmotors become pumps and restore all braking energy back into the accumulator. These functions are controlled by the powertrain computer.

(See Figure "A" Left)

This process leads to drastically improved gas mileage and reduced pollution. Today, a typical mid-size car such as a Ford Taurus or Chevy Lumina averages 20 mpg in city and 27 mpg in highway driving. The new powertrain would improve these to averages of 135 mpg in the city and 90 mpg on the highway.

Please note, the car gets better gas mileage in the city due to less air drag (speed) and high rate of regenerative braking. And again, these figures do not assume the use of any special "space-age" materials. (The size and weight reductions are only a result of the lighter and smaller powertrain.)

The safety and comfort of the car will also be improved noticeably since the power on each wheel can be controlled fast and easily through the powertrain computer. The functions (ABS, 4-wheel drive, traction control, locked differentials and improved dynamic control) are part of the computer software and are included at no additional charge.

In fact, the projected cost of a car with the hydrostatic powertrain will be competitive with conventional cars with ABS, when produced in similar volumes.

WHERE OTHER POWERTRAINS FALL SHORT. Present powertrains have reached a high degree of maturity. Research data indicate that improvements of even 40% are very unlikely and would result in a sizable increase in the cost of vehicles. So what about alternative systems that are being developed? The chart at the right gives you a comparison between those systems and ours.

WHERE WE FALL SHORT. The major stumbling block in making the hydrostatic powertrain a

THE HYDROSTATIC POWERTRAIN VS. THE COMPETITION

NAME	DESCRIPTION	ADVANTAGES	DISADVANTAGES
(A) Electric Battery-Motor Powertrain	Battery powers an electric motor at one axle.	• Some energy savings. (ca. 10%) • Virtually zero toxic emissions at the car.	• Only ultra-light cars. • Marginal driving performance. • Battery disposal is environmental problem. • Pollution at power plant.
(B) Conventional, Mechanical Powertrain	Mech. driven flywheel or hydrostatic system stores energy from braking and the engine.	• Some energy savings. (ca. 25%) • Reduced emissions. • Improved driving performance. • ca. 30% regenerative braking.	• High weight & space requirements. • High cost. • Difficult to control.
(C) Hybrid-Electric Powertrain	Engine/generator unit powers electric motor at one axle. Electric driven flywheel stores energy from braking and the generator.	• High fuel efficiency. • Low emissions. • Good driving performance. • ca. 40% regenerative braking.	• More weight & space requirements than (F). • High cost. • Advantages only for light cars.
(D) Hybrid-Electric Powertrain	Engine/generator unit, powers electric motor at one axle. Ultra capacitor or battery stores energy from braking and generator.	• High fuel efficiency. • Low emissions. • Good driving performance. • ca. 40% regenerative braking.	• More weight & space requirements than (F). • High cost. • Suitable battery not developed yet. • Advantages only for light cars.
(E) Electric Fuel Cell, Electric Motor Powertrain	Electric fuel cell, powers electric motor at one axle. Ultra capacitor or battery stores energy from braking and the cell.	• High fuel efficiency. Greater than (C) & (D). • Virtually zero toxic emissions. • Good driving performance. • ca. 40% regenerative braking.	• More weight and space requirements than (C), (D) or (F). • Higher costs than (C), (D) or (F). • Not advantageous for heavier vehicles.
(F) Hydrostatic Powertrain With Energy Storage	Engine/pump unit, powers hydraulic motor in each wheel. An accumulator stores energy from braking and the pump.	• Very high fuel efficiency. • Very low pollution. • Moderate cost. Advantage for all vehicles. • Very good driving performance. • ca. 100% regenerative braking.	• Development not completed, funding from government needed.

CALCULATION OF FUEL CONSUMPTION

EC Test cycle (city):	v	km/h	0-46	16	16-0	0-50	50	50-0	0-56	56	56-0
Velocity	m/sec	0-444	4.44	4.44-0	0-13.9	13.9	13.9-0	0-15.6	15.6	15.6-0	
Time	sec	4	8	4	20	24	20	3	54	3	
Acceleration	m/sec ²	1.12	0	-1.12	0.70	0	-0.70	0.59	0	-0.59	
Distance	m	9	36	9	139	333	139	24	845	24	
<p>Idling: F_{id} Force for idling wheelmotors N 16 20 16 20 20 20 0 20 0</p> <p>Resistance: F_{R} Rolling: $F_{R} = 0.027 \cdot m \cdot g$ N 93 93 93 93 93 93 93 93 93</p> <p>Air drag: $F_{D} = 0.5 \cdot \rho \cdot C_d \cdot A \cdot v^2$ N 3 6 3 29 52 29 3 6 3</p> <p>Power: $P = F \cdot v$ W 16 20 16 20 20 20 0 20 0</p> <p>Energy: $W = P \cdot t$ J 995 4227 995 1938 5504 4978 3042 14947 3042</p> <p>Acceleration (Braking): $W = F \cdot s$ J 1462 0 -1462 907 0 -907 672 0 -672</p> <p>Force Losses: $W = F \cdot s$ J 13064 0 -13064 1000 0 -1000 16430 0 -16430</p> <p>Flux resistance, Controls. (3%) J 422 127 392 4375 1651 3783 4934 4498 4843</p> <p>Forces On Car $F_c = F_{id} + F_{R} + F_{D}$ N 1564 119 1340 1049 165 765 6857 178 6857</p> <p>Wheelmotors Torque $T = F \cdot r$ Nm 43 2.5 37 29 4.5 21 8422 5.8 8232</p> <p>Active motors (F=front, R=rear) - 82 81 81 81 81 81 272 81 272</p> <p>Revolution adjustment rpm 1710 1560 1710 3500 4950 3500 29000 5.8 29000</p> <p>Efficiency of wheelmotor % 86 72 83 94.5 86.5 94 95 89 95</p> <p>Per cycle % regenerated J 17100 6160 -9540 161350 66550 -94990 18190 17630 -43580</p> <p>Acceleration/Cruise/Regenerated Brnwn./Accel. - Regn./Total Energy/supplied = Energy/95+365 J 49250</p> <p>Fuel Consumption 159 to 143mpg (-10% for accessories)</p> <p>Liter per 100 km 1/100mi 1.50</p>											

DATA: FUEL CONSUMPTION CALCULATION. Frontal area: A=2.0 m², air drag C_d = 0.22, (closed engine bay, smooth bottom), tire rolling resistance f_r = 0.0072, Engine b_e = 175 gr/KWh (DI, constant 36 kW at 2,400 rpm only), Accumulator: 2.4 M.J., 0.965, Pump: 0.95, Planetary gear: 0.985, Drive train: 256 kg, Energy for accessories, (electr., AC): 10% city, 7% Hwy. Advanced car (-300kg, PHDV): City +15%, Hwy. +12% mpg.

The computation reflects the European EC test cycle (Bosch Automotive Handbook, 3rd Edition, p.324,436).

facturers. Typically, they do not support outside research and product development. The best we could do was to

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I believe the Hydrostatic Drive Train With Energy Storage could revolutionize the way we drive. I support the effort to further existing development, and ask our government to provide the additional funding needed to complete this vital project.

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Thank you, Ingo Valentin

Ingo Valentin

PROJECT HISTORY 1982: Development of the hydraulic motor begins. 1984: Patent received in the USA, Germany and 13 other countries. 1988: Proof-of-concept model successfully tested in Switzerland and at the University of Wisconsin. 1989: Funds from the Department of Energy and the State of Wisconsin granted. (\$220,000, less than requested.) Start of the prototype development. 1991: Patent applied for additional features. Still pending. 1992: Manufacturing of first parts for prototype. 1993: Lack of capital stops manufacture of parts. 1995: Applied for funding from the Advanced Technology Program (ATP) from the US Department of Commerce. Total money invested in project thus far: \$750,000 (\$370,000 - personal capital; \$220,000 - Federal Funds; \$160,000 subcontractor, family and friends).